

REQUIREMENTS:

THIS INSTRUCTION SHEET IS APPLICABLE FOR A 60' DIAMETER HANGING GAZEBO.

WELD STEEL

1/2" WELD
3/4" WELD

FRAME ASSEMBLY

STEP 1: BOTTOM RING

PARTS REQUIRED: 4 - BUTTERFLY END CAPS

- 1. Place 4 caps on ground.
- 2. Lay tubing on caps and connect using 1/2" WELD (SEE DRAWING).

STEP 2:

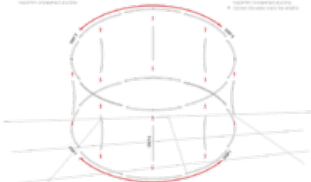
PARTS REQUIRED: 8 - UPRIGHTS

- 1. Lay 8 uprights on top of 4 caps.

STEP 3: UPPER RING ASSEMBLY

PARTS REQUIRED: 8 - UPPER RING JOINTS

- 1. Place 8 joints on uprights.
- 2. Lay tubing on joints and connect using 1/2" WELD (SEE DRAWING).
- 3. Connect upper ring to uprights.



PARTS	QTY
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8



8

FABRIC INSTALLATION

- 1. Lay fabric over structure and stretch to form wrinkles (SEE DRAWING).
- 2. Lay fabric over top of top ring and connect using 3/4" WELD (SEE DRAWING).
- 3. Lay upper ring on top of fabric and connect using 3/4" WELD (SEE DRAWING).
- 4. Lay fabric over top of uprights and connect using 3/4" WELD (SEE DRAWING).
- 5. Lay fabric over top of bottom ring and connect using 1/2" WELD (SEE DRAWING).



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MODEL HANGING GAZEBO 60'