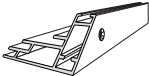




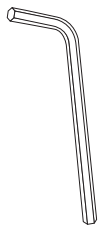


PARTS	QTY
	EXTRUSION FRAME 4
	CORNER CONNECTORS 4
	LED LIGHTS
	LED DRIVER
	SCREWS 8
	ALLEN KEY 1

FRAME ASSEMBLY

STEP 1:

- Lay out the extrusion on the ground in a box shape.

STEP 2:

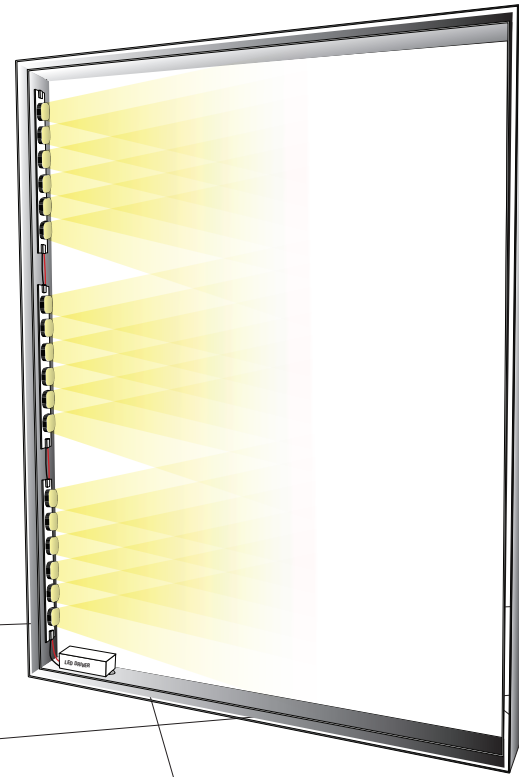
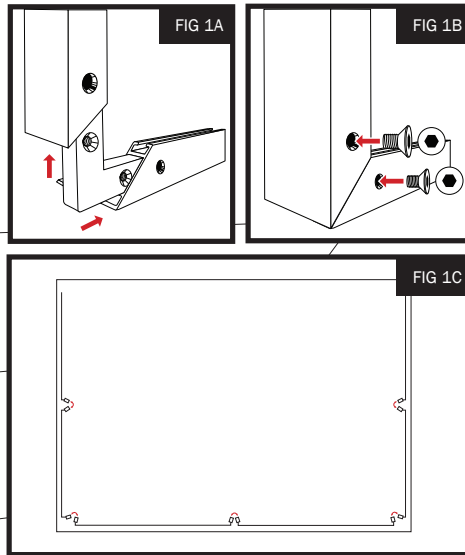
- (FIG 1A) Slide the corner connectors into the top and bottom profile.

STEP 3:

- (FIG 1B) Slide the side pieces into the top and bottom. Secure the corner bracket with an allen key.

STEP 4:

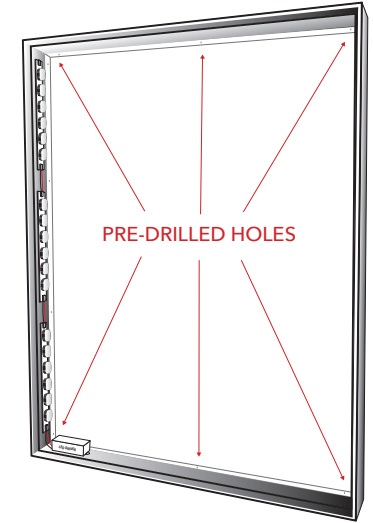
- (FIG 1C) All lights and wires are pre-mounted to the frame. The wire connectors will click into each other creating a chain pattern.



NOTE:
THIS SIGN IS INTENDED TO HAVE GRAPHIC DISPLAY APPLIED TO THE FACE OF THE FRAME.
THIS SIGN MUST BE PLUGGED IN TO GROUNDED ELECTRICAL OUTLET.

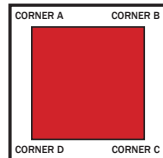
WALL MOUNTING

- Mark the wall and screw using the pre-drilled holes on the frame.

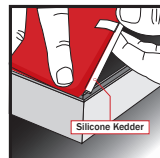


NOTE: MOUNTING HARDWARE NOT PROVIDED

FABRIC INSTALLATION



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame properly.



STEP 1: Insert CORNER A. Turn edge of graphic so silicone kedder is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



STEP 2: Repeat STEP 1 for CORNERS B, C & D to complete installation of the corners.



STEP 3: Once all corners are inserted, press one silicone edge to channel from the center and working toward the corners. Make sure kedder is fully inserted into the channel. Continue until all sides are done. Smooth out edges of graphic.



GRAPHIC REMOVAL: To remove graphic from the frame, locate the pull tab and gently pull up on the tab.



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